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Claims

We claim:

1. A lift belt comprising:
  - an elastomeric body having a width  $w$  and a thickness  $t$  and having a pulley engaging surface; the elastomeric body having an aspect ratio  $w/t$  that is greater than 1;
  - a tensile cord contained within the elastomeric body and extending longitudinally;
  - the pulley engaging surface having a ribbed profile; and
  - the ribbed profile having a rib with an angle of approximately  $90^\circ$ .
2. The lift belt as in claim 1, wherein the tensile cord comprises a conductive material having a resistance.
3. The lift belt as in claim 2, wherein the resistance of the tensile cord varies to indicate a lifting belt load.
4. The lift belt as in claim 1 comprising a plurality of ribs.
- 25 5. The lift belt as in claim 4 having an end.
6. The lift belt as in claim 3 comprising a plurality of tensile cords.

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7. The lift belt as in claim 3 further comprising:  
a jacket on a surface opposite the pulley engaging  
surface.
- 5       8. The lift belt as in claim 7, wherein the jacket  
comprises nylon.
9. The lift belt as in claim 8 wherein a tensile cord  
comprises a metallic material.
- 10      10. The lift belt as in claim 9 wherein a tensile cord  
comprises steel.
- 15      11. The lift belt as in claim 1 further comprising:  
an electrical circuit connected to a tensile cord  
for measuring a tensile cord load.
- 20      12. The lift belt as in claim 1 further comprising:  
an electrical circuit for detecting a tensile cord  
failure.
- 25      13. An elevator lift system comprising:  
a belt having an elastomeric body having a width w  
and a thickness t and having a pulley engaging  
surface;  
the elastomeric body having an aspect ratio w/t  
that is greater than 1;  
a tensile cord contained within the elastomeric  
body and extending longitudinally;  
30      the pulley engaging surface having a ribbed  
profile;

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the ribbed profile having a rib with an angle of approximately 90°; and

at least one pulley having a ribbed profile engaged with the pulley engaging surface.

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14. The lift system as in claim 13, wherein the tensile cord comprises a conductive material having a resistance.

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15. The lift system as in claim 14, wherein the resistance of the tensile cord varies according to a lifting belt load.

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16. The lift system as in claim 13, wherein the pulley engaging surface comprises a plurality of ribs.

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17. The lift system as in claim 16, wherein the belt has an end.

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18. The lift system as in claim 15 comprising a plurality of tensile cords.

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19. The lift system as in claim 15 further comprising: a jacket on a surface opposite the pulley engaging surface.

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20. The lift system as in claim 19, wherein the jacket comprises nylon.

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21. The lift system as in claim 18 wherein a tensile cord comprises a metallic material.

22. The lift system as in claim 21 wherein a tensile cord comprises steel.
- 5        23. The lift system as in claim 13 further comprising:  
                an electrical circuit connected to a tensile cord  
                for measuring a tensile cord load.
- 10      24. The lift system as in claim 13 further comprising:  
                an electrical circuit for detecting a tensile cord  
                failure.
- 15      25. The lift belt as in claim 1 further comprising  
                fibers extending from the pulley engaging surface.
- 20      26. A lift system comprising:  
                a belt having an elastomeric body having a width w  
                and a thickness t and having a pulley engaging  
                surface;  
                the elastomeric body having an aspect ratio w/t  
                that is greater than 1;  
                a tensile cord contained within the elastomeric  
                body and extending longitudinally;  
                the pulley engaging surface having a ribbed  
                profile;  
                the ribbed profile having a rib with an angle of  
                approximately 90°;  
                at least one pulley having a ribbed profile engaged  
                with the pulley engaging surface; and  
                an electric circuit for detecting a tensile cord  
                load and for controlling operation of the system.

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27.A method of operating a lift system comprising the  
steps of:

5 training a tensile cord over a pulley between a  
motor and a load;  
measuring an electrical resistance of the tensile  
cord; and  
controlling an operation of the motor according to  
the electrical resistance.

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28.A lift belt comprising:

15 an elastomeric body having a width  $w$  and a  
thickness  $t$  and having a pulley engaging surface;  
the elastomeric body having an aspect ratio  $w/t$   
that is greater than 1;  
a tensile cord contained within the elastomeric  
body and extending longitudinally;  
the pulley engaging surface having a ribbed  
profile; and  
20 the ribbed profile having a rib with a rib angle.

25 29.The lift belt as in claim 28, wherein the tensile  
cord comprises a conductive material having a  
resistance.

30 30.The lift belt as in claim 29, wherein the  
resistance of the tensile cord varies to indicate a  
lifting belt load.

35 31.The lift belt as in claim 28, wherein the rib angle  
is in the range of approximately  $60^\circ$  to  $120^\circ$ .

32. The lift belt as in claim 28, wherein the rib angle  
is approximately 90°.

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